

THAT WHICH IS CLAIMED:

1. A thioester polymer derivative, comprising a water soluble and non-peptidic polymer backbone having at least one terminus bonded to the structure:



wherein,

L is the point of bonding to the polymer backbone,

Z is selected from the group consisting of -O-, -S-, -NHCO-, -CONH-, -O₂C-, -NHCO₂-, and -O₂CNH-,

10 m is from 0 to about 12,

each X is independently selected from H and alkyl,

a is 0 or 1, and

Q is a leaving group.

15 2. The polymer derivative of Claim 1, wherein the polymer backbone is selected from the group consisting of poly(alkylene glycol), poly(oxyethylated polyol), poly(olefinic alcohol), poly(vinylpyrrolidone), poly(α -hydroxy acid), poly(vinyl alcohol), polyphosphazene, polyoxazoline, poly(N-acryloylmorpholine), polyacrylate, polyacrylamides, polysaccharides, and copolymers, terpolymers, and mixtures thereof.

20 3. The polymer derivative of Claim 1, wherein said water soluble and non-peptidic polymer backbone is selected from the group consisting of poly(ethylene glycol), poly(propylene glycol), and copolymers of ethylene glycol and propylene glycol.

25 4. The polymer derivative of Claim 1, wherein the polymer backbone is poly(ethylene glycol).

5. The polymer derivative of Claim 4, wherein the poly(ethylene glycol) has an average molecular weight from about 800 Da to about 100,000 Da.

6. The polymer derivative of Claim 1, wherein the polymer backbone has about 2 to about 300 termini.

7. The polymer derivative of Claim 1, wherein the polymer backbone has the structure



wherein R is a capping group and n is about 2 to about 4000.

8. The polymer derivative of Claim 7, wherein R is selected from the group consisting of alkoxy, alkyl, benzyl, aryl, aryloxy, hydroxyl, protected hydroxyl, active ester, active carbonate, acetal, aldehyde, aldehyde hydrates, alkenyl, acrylate, methacrylate, acrylamide, active sulfone, amine, protected amine, hydrazide, protected hydrazide, thiol, protected thiol, carboxylic acid, protected carboxylic acid, isocyanate, isothiocyanate, maleimide, vinylsulfone, dithiopyridine, vinylpyridine, iodoacetamide, epoxide, glyoxals, diones, mesylates, tosylates, tresylate or $-(Z)_a-(CXH)_m-CO-S-Q$, wherein Z, X, m, a and Q are as defined above.

9. The polymer derivative of Claim 1, wherein the polymer backbone has the structure



wherein R is a capping group, each X' is independently H or alkyl, and n is about 2 to about 4000.

10. The polymer derivative of Claim 9, wherein R is selected from the group consisting of alkoxy, alkyl, benzyl, aryl, aryloxy, hydroxyl, protected hydroxyl, active ester, active carbonate, acetal, aldehyde, aldehyde hydrates, alkenyl, acrylate, methacrylate, acrylamide, active sulfone, amine, protected amine, hydrazide, protected hydrazide, thiol, protected thiol, carboxylic acid, protected carboxylic acid, isocyanate, isothiocyanate, maleimide, vinylsulfone, dithiopyridine, vinylpyridine, iodoacetamide, epoxide, glyoxals, diones, mesylates, tosylates, tresylate or $-(Z)_a-(CXH)_m-CO-S-Q$,

wherein Z, X, m, a and Q are as defined above.

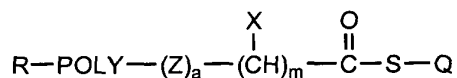
11. The polymer derivative of Claim 1, wherein Q is selected from the group consisting of hydrogen, alkyl, substituted alkyl, aryl, substituted aryl, phenol,
5 nitrophenol, benzoic acid, pyridine, pyridinecarboxylic acid and nitropyridine.

12. The polymer derivative of Claim 1, wherein Q is pyridine.

13. The polymer derivative of Claim 1, wherein a is 1 and Z is O.
10

14. The polymer derivative of Claim 1, wherein m is 1 to about 4.

15. The polymer derivative of Claim 1, having the structure:



15 wherein POLY is a water soluble and non-peptidic polymer backbone, R is a capping group, and Z, X, m, a and Q are as defined above.

16. The polymer derivative of Claim 15, wherein R is selected from the group consisting of alkoxy, alkyl, benzyl, aryl, aryloxy, hydroxyl, protected hydroxyl, active
20 ester, active carbonate, acetal, aldehyde, aldehyde hydrates, alkenyl, acrylate, methacrylate, acrylamide, active sulfone, amine, protected amine, hydrazide, protected hydrazide, thiol, protected thiol, carboxylic acid, protected carboxylic acid, isocyanate, isothiocyanate, maleimide, vinylsulfone, dithiopyridine, vinylpyridine, iodoacetamide, epoxide, glyoxals, diones, mesylates, tosylates, tresylate or $-(Z)_a-(CXH)_m-CO-S-Q$,
25 wherein Z, X, m, a and Q are as defined above.

17. The polymer derivative of Claim 15, wherein POLY is selected from the group consisting of poly(alkylene glycol), poly(oxyethylated polyol), poly(olefinic alcohol), poly(vinylpyrrolidone), poly(α -hydroxy acid), poly(vinyl alcohol),

polyphosphazene, polyoxazoline, poly(N-acryloylmorpholine), polyacrylate, polyacrylamides, polysaccharides, and copolymers, terpolymers, and mixtures thereof.

18. The polymer derivative of Claim 15, wherein POLY is selected from the group consisting of poly(ethylene glycol), poly(propylene glycol), and copolymers of ethylene glycol and propylene glycol.

19. The polymer derivative of Claim 15, wherein POLY is poly(ethylene glycol).

20. The polymer derivative of Claim 15, wherein Q is selected from the group consisting of hydrogen, alkyl, substituted alkyl, aryl, substituted aryl, phenol, nitrophenol, benzoic acid, pyridine, pyridinecarboxylic acid and nitropyridine.

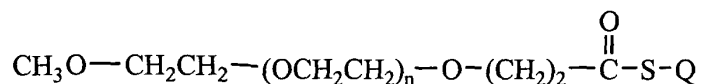
21. The polymer derivative of Claim 15, wherein Q is pyridine.

22. The polymer derivative of Claim 15, wherein a is 1 and Z is O.

23. The polymer derivative of Claim 15, wherein m is 1 to about 4.

24. The polymer derivative of Claim 15, wherein a and m are 0.

25. The polymer derivative of Claim 1, having the structure:



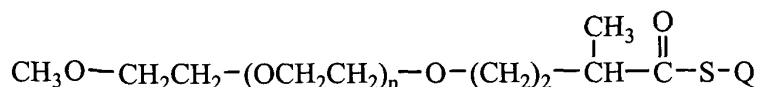
wherein Q is as defined above and n is from about 2 to about 4000.

26. The polymer derivative of Claim 1, having the structure:



wherein Q is as defined above and n is from about 2 to about 4000.

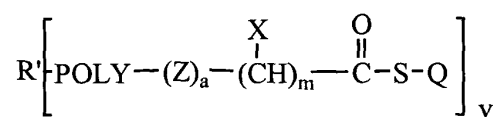
27. The polymer derivative of Claim 1, having the structure:



5

wherein Q is as defined above and n is from about 2 to about 4000.

28. The polymer derivative of Claim 1, having the structure:



10

wherein each POLY is a water soluble and non-peptidic polymer backbone, R' is a non-dendritic central core molecule, y is from about 3 to about 100, and Z, X, m, a and Q are as defined above.

15

29. The polymer derivative of Claim 28, wherein POLY is selected from the group consisting of poly(alkylene glycol), poly(oxyethylated polyol), poly(olefinic alcohol), poly(vinylpyrrolidone), poly(α -hydroxy acid), poly(vinyl alcohol), polyphosphazene, polyoxazoline, poly(N-acryloylmorpholine), polyacrylate, polyacrylamides, polysaccharides, and copolymers, terpolymers, and mixtures thereof

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30. The polymer derivative of Claim 28, wherein POLY is poly(ethylene glycol).

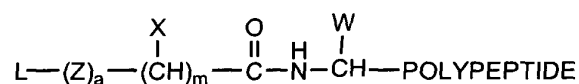
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31. The polymer derivative of Claim 28, wherein R' is derived from a molecule selected from the group consisting of polyols, polyamines, and molecules having a combination of alcohol and amine groups.

32. The polymer derivative of Claim 28, wherein R' is derived from a molecule

selected from the group consisting of glycerol, glycerol oligomers, pentaerythritol, sorbitol, and lysine.

33. A polymer conjugate of a polypeptide having a cysteine or histidine molecule
5 at the N-terminus, said polymer conjugate comprising a water soluble and non-peptidic polymer backbone having at least one terminus bonded to the structure:



wherein

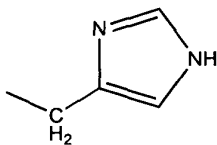
L is the point of bonding to the polymer backbone,

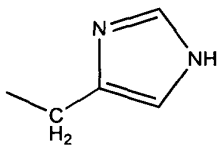
- 10 Z is selected from the group consisting of -O-, -S-, -NHCO-, -CONH-, -O₂C-,
-NHCO₂-, and -O₂CNH-,

m is from 0 to about 12,

each X is independently selected from H and alkyl,

a is 0 or 1,



- 15 W is -CH₂SH or , and
POLYPEPTIDE is the residue of the polypeptide molecule.

34. The polymer conjugate of Claim 33, wherein the polymer backbone is
selected from the group consisting of poly(alkylene glycol), poly(oxyethylated polyol),
20 poly(olefinic alcohol), poly(vinylpyrrolidone), poly(α-hydroxy acid), poly(vinyl alcohol),
polyphosphazene, polyoxazoline, poly(N-acryloylmorpholine), polyacrylate,
polyacrylamides, polysaccharides, and copolymers, terpolymers, and mixtures thereof.

35. The polymer conjugate of Claim 33, wherein the polymer backbone is
25 selected from the group consisting of poly(ethylene glycol), poly(propylene glycol), and
copolymers of ethylene glycol and propylene glycol.

36. The polymer conjugate of Claim 33, wherein the polymer backbone is poly(ethylene glycol).

37. The polymer conjugate of Claim 36, wherein the poly(ethylene glycol) has an average molecular weight from about 800 Da to about 100,000 Da.

38. The polymer conjugate of Claim 33, wherein a is 1 and Z is O.

39. The polymer conjugate of Claim 33, wherein m is 1 to about 4.

40. The polymer conjugate of Claim 33, wherein a and m are 0.

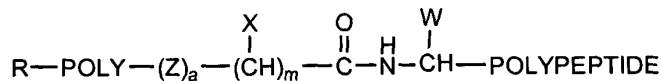
41. The polymer conjugate of Claim 33, wherein POLYPEPTIDE is selected from the group consisting of protein ligands, enzymes, cytokines, hematopoietins, growth factors, hormones, antigens, antibodies, antibody fragments, receptors, and protein fragments.

42. The polymer conjugate of Claim 33, wherein POLYPEPTIDE is selected from the group consisting of calcitonin, parathyroid hormone, interferon alpha, interferon beta, interferon gamma, interleukins 1-21, granulocyte-colony stimulating factor, macrophage-colony stimulating factor, granulocyte-macrophage colony stimulating factor, stem cell factor, leukemia inhibitory factor, kit-ligand, flt-3 ligand, erythropoietin, thrombopoietin, tumor necrosis factor alpha, tumor necrosis factor beta, transforming growth factor, bone morphogenic proteins, osteoprotegerin, tissue plasminogen activator, platelet derived growth factor, fibroblast growth factor, keratinocyte growth factor, epidermal growth factor, human growth hormone, insulin, TRAIL, DNase, receptors, enzymes, fusion proteins, chimeric antibodies, humanized antibodies, fully human antibodies, Fab fragments, F(ab')₂ fragments, Fv fragments, and scFv fragments.

43. The polymer conjugate of Claim 33, wherein POLYPEPTIDE is an interferon

molecule.

44. The polymer conjugate of Claim 33, having the structure:



5 wherein

R is a capping group,

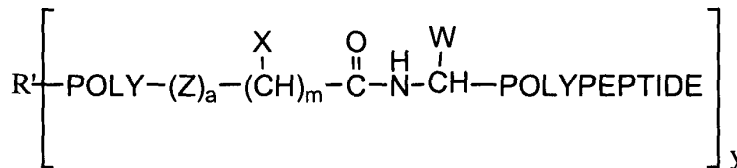
POLY is a water soluble and non-peptidic polymer backbone,

And Z, a, X, m, W and POLYPEPTIDE are as defined above.

10 45. The polymer conjugate of Claim 44, wherein R is selected from the group consisting of alkoxy, alkyl, benzyl, aryl, aryloxy, hydroxyl, protected hydroxyl, active ester, active carbonate, acetal, aldehyde, aldehyde hydrates, alkenyl, acrylate, methacrylate, acrylamide, active sulfone, amine, protected amine, hydrazide, protected hydrazide, thiol, protected thiol, carboxylic acid, protected carboxylic acid, isocyanate, 15 isothiocyanate, maleimide, vinylsulfone, dithiopyridine, vinylpyridine, iodoacetamide, epoxide, glyoxals, diones, mesylates, tosylates, tresylate or $-(\text{Z})_a-(\text{CXH})_m-\text{CO}-\text{NH}-\text{CWH}-\text{POLYPEPTIDE}$, wherein Z, X, m, a, W and POLYPEPTIDE are as defined above.

20 46. The polymer conjugate of Claim 44, wherein R is methoxy, POLY is poly(ethylene glycol), a is 1, Z is O, m is 1 to about 3, and each X is H or CH_3 .

47. The polymer conjugate of Claim 33, having the structure:



wherein

25 R' is a non-dendritic central core molecule,

y is from about 3 to about 100,
POLY is a water soluble and non-peptidic polymer backbone,
And Z, a, X, m, W and POLYPEPTIDE are as defined above.

5 48. The polymer conjugate of Claim 47, wherein POLY is selected from the
group consisting of poly(alkylene glycol), poly(oxyethylated polyol), poly(olefinic
alcohol), poly(vinylpyrrolidone), poly(α -hydroxy acid), poly(vinyl alcohol),
polyphosphazene, polyoxazoline, poly(N-acryloylmorpholine), polyacrylate,
polyacrylamides, polysaccharides, and copolymers, terpolymers, and mixtures thereof.

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 49. The polymer conjugate of Claim 47, wherein POLY is selected from the
group consisting of poly(ethylene glycol), poly(propylene glycol), and copolymers of
ethylene glycol and propylene glycol.

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 50. The polymer conjugate of Claim 47, wherein POLY is poly(ethylene glycol).

 51. The polymer conjugate of Claim 50, wherein the poly(ethylene glycol) has an
average molecular weight from about 800 Da to about 100,000 Da.

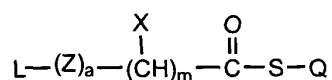
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 52. The polymer conjugate of Claim 47, wherein POLY is poly(ethylene glycol),
a is 1, Z is O, m is 1 to about 3, and each X is H or CH₃.

 53. The polymer conjugate of Claim 47, wherein R' is derived from a molecule
selected from the group consisting of polyols, polyamines, and molecules having a
25 combination of alcohol and amine groups.

 54. The polymer conjugate of Claim 47, wherein R' is derived from a molecule
selected from the group consisting of glycerol, glycerol oligomers, pentaerythritol,
sorbitol, and lysine.

55. A method of conjugating a polymer derivative to a polypeptide having a cysteine or histidine molecule at the N-terminus, said method comprising:
 providing a polypeptide having a cysteine or histidine molecule at the N-terminus;
 providing a thioester polymer derivative, the polymer derivative comprising a
 5 water soluble and non-peptidic polymer backbone having at least one terminus bonded to the structure:



wherein

L is the point of bonding to the polymer backbone,

10 Z is selected from the group consisting of -O-, -S-, -NHCO-, -CONH-, -O₂C-, -NHCO₂-, and -O₂CNH-,

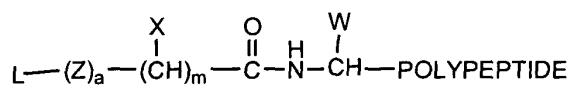
m is from 0 to about 12,

each X is independently selected from H and alkyl,

a is 0 or 1, and

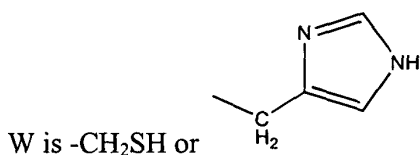
15 Q is a leaving group;

reacting the thioester polymer derivative with the polypeptide to form a conjugate having the structure:



wherein

20 POLYPEPTIDE is the residue of the polypeptide molecule, and



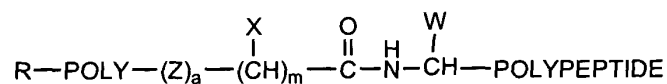
56. The method of Claim 55, wherein the polymer backbone is selected from the group consisting of poly(alkylene glycol), poly(oxyethylated polyol), poly(olefinic
 25 alcohol), poly(vinylpyrrolidone), poly(α-hydroxy acid), poly(vinyl alcohol), polyphosphazene, polyoxazoline, poly(N-acryloylmorpholine), polyacrylate, polyacrylamides, polysaccharides, and copolymers, terpolymers, and mixtures thereof.

57. The method of Claim 55, wherein said water soluble and non-peptidic polymer backbone is selected from the group consisting of poly(ethylene glycol), poly(propylene glycol), and copolymers of ethylene glycol and propylene glycol.
58. The method of Claim 55, wherein the polymer backbone is poly(ethylene glycol).
59. The method of Claim 58, wherein the poly(ethylene glycol) has an average molecular weight from about 800 Da to about 100,000 Da.
60. The method of Claim 55, wherein the polymer backbone has about 2 to about 300 termini.
61. The method of Claim 55, wherein a is 1 and Z is O.
62. The method of Claim 55, wherein m is 1 to about 4.
63. The method of Claim 55, wherein POLYPEPTIDE is selected from the group consisting of protein ligands, enzymes, cytokines, hematopoietins, growth factors, hormones, antigens, antibodies, antibody fragments, receptors, and protein fragments.
64. The method of Claim 55, wherein POLYPEPTIDE is selected from the group consisting of calcitonin, parathyroid hormone, interferon alpha, interferon beta, interferon gamma, interleukins 1-21, granulocyte-colony stimulating factor, macrophage-colony stimulating factor, granulocyte-macrophage colony stimulating factor, stem cell factor, leukemia inhibitory factor, kit-ligand, flt-3 ligand, erythropoietin, thrombopoietin, tumor necrosis factor alpha, tumor necrosis factor beta, transforming growth factor, bone morphogenic proteins, osteoprotegerin, tissue plasminogen activator, platelet derived growth factor, fibroblast growth factor, keratinocyte growth factor, epidermal growth factor, human growth hormone, insulin, TRAIL, DNase, receptors, enzymes, fusion

proteins, chimeric antibodies, humanized antibodies, fully human antibodies, Fab fragments, F(ab')₂ fragments, Fv fragments, and scFv fragments.

65. The method of Claim 55, wherein POLYPEPTIDE is an interferon molecule.

66. The method of Claim 55, wherein the conjugate has the structure:



wherein

R is a capping group,

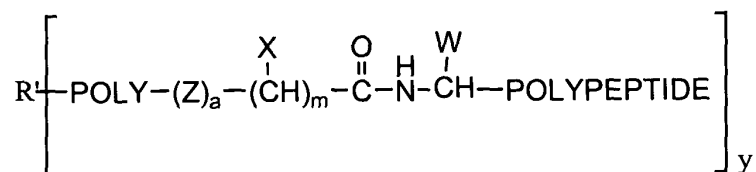
POLY is a water soluble and non-peptidic polymer backbone,

And Z, a, X, m, W and POLYPEPTIDE are as defined above.

67. The method of Claim 66, wherein R is selected from the group consisting of alkoxy, alkyl, benzyl, aryl, aryloxy, hydroxyl, protected hydroxyl, active ester, active carbonate, acetal, aldehyde, aldehyde hydrates, alkenyl, acrylate, methacrylate, acrylamide, active sulfone, amine, protected amine, hydrazide, protected hydrazide, thiol, protected thiol, carboxylic acid, protected carboxylic acid, isocyanate, isothiocyanate, maleimide, vinylsulfone, dithiopyridine, vinylpyridine, iodoacetamide, epoxide, glyoxals, diones, mesylates, tosylates, tresylate or $-(\text{Z})_a-(\text{CXH})_m-\text{CO}-\text{NH}-\text{CWH}-\text{POLYPEPTIDE}$, wherein Z, X, m, a, W and POLYPEPTIDE are as defined above.

68. The method of Claim 66, wherein R is methoxy, POLY is poly(ethylene glycol), a is 1, Z is O, m is 1 to about 3, and each X is H or CH₃.

69. The method of Claim 55, having the structure:



wherein

R' is a non-dendritic central core molecule,

y is from about 3 to about 100,

5 POLY is a water soluble and non-peptidic polymer backbone,

And Z, a, X, m, W and POLYPEPTIDE are as defined above.

70. The method of Claim 69, wherein POLY is selected from the group consisting of poly(alkylene glycol), poly(oxyethylated polyol), poly(olefinic alcohol),
10 poly(vinylpyrrolidone), poly(α -hydroxy acid), poly(vinyl alcohol), polyphosphazene, polyoxazoline, poly(N-acryloylmorpholine), polyacrylate, polyacrylamides, polysaccharides, and copolymers, terpolymers, and mixtures thereof.

71. The method of Claim 69, wherein POLY is poly(ethylene glycol).
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72. The method of Claim 69, wherein POLY is poly(ethylene glycol), a is 1, Z is O, and m is 1 to about 3.

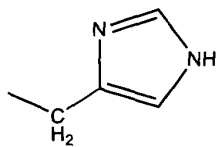
73. The method of Claim 69, wherein R' is derived from a molecule selected
20 from the group consisting of polyols, polyamines, and molecules having a combination of alcohol and amine groups.

74. The method of Claim 69, wherein R' is derived from a molecule selected
25 from the group consisting of glycerol, glycerol oligomers, pentaerythritol, sorbitol, and lysine.

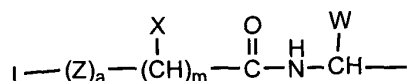
75. The method of Claim 55, wherein the polypeptide has a cysteine molecule at

the N-terminus, further comprising the step of reacting a thiol-reactive polymer derivative with the free thiol group of the N-terminal cysteine molecule.

76. A polymer conjugate of a molecule having a terminal $-\text{CH}(\text{W})-\text{NH}_2$, wherein



5 W is $-\text{CH}_2\text{SH}$ or , said polymer conjugate comprising a water soluble and non-peptidic polymer backbone having at least one terminus bonded to the structure:



wherein.

L is the point of bonding to the polymer backbone,

10 Z is selected from the group consisting of $-\text{O}-$, $-\text{S}-$, $-\text{NHCO}-$, $-\text{CONH}-$, $-\text{O}_2\text{C}-$, $-\text{NHCO}_2-$, and $-\text{O}_2\text{CNH}-$,

m is from 0 to about 12,

each X is independently selected from H and alkyl, and

a is 0 or 1.

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77. The polymer conjugate of Claim 76, wherein the polymer backbone is selected from the group consisting of poly(alkylene glycol), poly(oxyethylated polyol), poly(olefinic alcohol), poly(vinylpyrrolidone), poly(α -hydroxy acid), poly(vinyl alcohol), polyphosphazene, polyoxazoline, poly(N-acryloylmorpholine), polyacrylate, polyacrylamides, polysaccharides, and copolymers, terpolymers, and mixtures thereof.

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78. The polymer conjugate of Claim 76, wherein the polymer backbone is selected from the group consisting of poly(ethylene glycol), poly(propylene glycol), and copolymers of ethylene glycol and propylene glycol.

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79. The polymer conjugate of Claim 76, wherein the polymer backbone is poly(ethylene glycol).

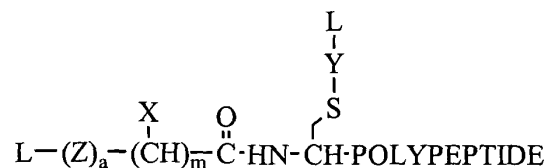
80. The polymer conjugate of Claim 79, wherein the poly(ethylene glycol) has an average molecular weight from about 800 Da to about 100,000 Da.

81. The polymer conjugate of Claim 76, wherein a is 1 and Z is O.

82. The polymer conjugate of Claim 76, wherein m is 1 to about 4.

83. The polymer conjugate of Claim 76, wherein a and m are 0.

84. A polymer conjugate of a polypeptide having a cysteine molecule at the N-terminus, said polymer conjugate comprising at least two water soluble and non-peptidic polymer backbones bonded to the structure:



wherein

L is the point of bonding to each of said at least two polymer backbones,

Y is a linker,

Z is selected from the group consisting of -O-, -S-, -NHCO-, -CONH-, -O₂C-, -NHCO₂-, and -O₂CNH-,

m is from 0 to about 12,

each X is independently selected from H and alkyl,

a is 0 or 1, and

POLYPEPTIDE is the residue of the polypeptide molecule.

85. The polymer conjugate of Claim 84, wherein each polymer backbone is selected from the group consisting of poly(alkylene glycol), poly(oxyethylated polyol), poly(olefinic alcohol), poly(vinylpyrrolidone), poly(α-hydroxy acid), poly(vinyl alcohol),

polyphosphazene, polyoxazoline, poly(N-acryloylmorpholine), polyacrylate, polyacrylamides, polysaccharides, and copolymers, terpolymers, and mixtures thereof.

86. The polymer conjugate of Claim 84, wherein each polymer backbone is selected from the group consisting of poly(ethylene glycol), poly(propylene glycol), and copolymers of ethylene glycol and propylene glycol.

87. The polymer conjugate of Claim 84, wherein each polymer backbone is poly(ethylene glycol).

88. The polymer conjugate of Claim 87, wherein the poly(ethylene glycol) has an average molecular weight from about 800 Da to about 100,000 Da.

89. The polymer conjugate of Claim 84, wherein a is 1 and Z is O.

90. The polymer conjugate of Claim 84, wherein m is 1 to about 4.

91. The polymer conjugate of Claim 84, wherein a and m are 0.

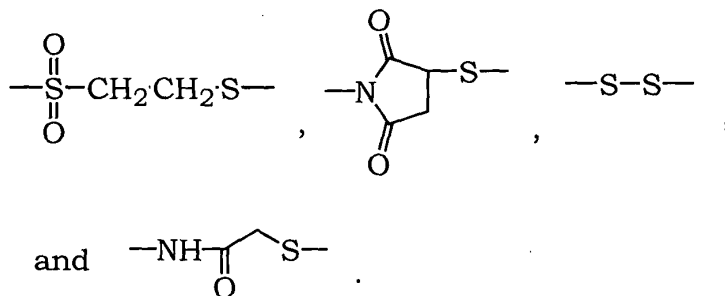
92. The polymer conjugate of Claim 84, wherein POLYPEPTIDE is selected from the group consisting of protein ligands, enzymes, cytokines, hematopoietins, growth factors, hormones, antigens, antibodies, antibody fragments, receptors, and protein fragments.

93. The polymer conjugate of Claim 84, wherein POLYPEPTIDE is selected from the group consisting of calcitonin, parathyroid hormone, interferon alpha, interferon beta, interferon gamma, interleukins 1-21, granulocyte-colony stimulating factor, macrophage-colony stimulating factor, granulocyte-macrophage colony stimulating factor, stem cell factor, leukemia inhibitory factor, kit-ligand, flt-3 ligand, erythropoietin, thrombopoietin, tumor necrosis factor alpha, tumor necrosis factor beta, transforming growth factor, bone morphogenic proteins, osteoprotegerin, tissue

plasminogen activator, platelet derived growth factor, fibroblast growth factor, keratinocyte growth factor, epidermal growth factor, human growth hormone, insulin, TRAIL, DNase, receptors, enzymes, fusion proteins, chimeric antibodies, humanized antibodies, fully human antibodies, Fab fragments, F(ab')₂ fragments, Fv fragments, and scFv fragments.

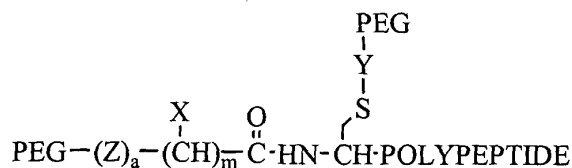
94. The polymer conjugate of Claim 84, wherein POLYPEPTIDE is an interferon molecule.

95. The polymer conjugate of Claim 84, wherein Y is selected from the group consisting of



96. The polymer conjugate of Claim 84, wherein only two polymer backbones are bonded to said structure.

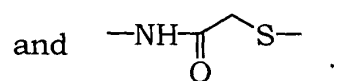
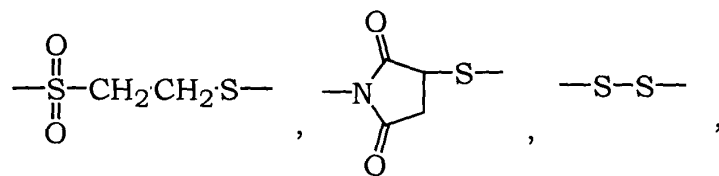
97. The polymer conjugate of Claim 84, having the structure:



wherein

Z, a, X, m, and POLYPEPTIDE are as defined above,
PEG is poly(ethylene glycol), and

Y is selected from the group consisting of



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